

Technical Data Sheet

PPG TESLIN® substrate is a microporous, dimensionally stable, highly filled, single-layer, polyolefin-based synthetic material. A non-abrasive inorganic filler comprises 60 percent of the weight, and it is 65 percent air by volume. The porous, uncoated nature of *Teslin* substrate absorbs inks, adhesives, coatings and laminates into its structure to form strong, interlocking bonds with the substrate.

Typical Properties¹

	SP600	SP700	SP800	SP1000	SP1000 Digital	SP1200	SP1400	HD1400	SP1800	HD1800	Reference
Gauge (mils)	5.8	7	8	10	10.5	12	14	14	18	18	ASTM D-374
Yield (in ² /lb)	7513	6263	5143	4150	3672	3511	2907	2549	2032	1931	ASTM D-3776
Grammage (g/m ²)	97	115	134	167	194	206	243	290	345	363	
Basis weight (oz/sq yd)	2.8	3.3	3.9	4.9	5.8	6.1	7.4	8.7	10.2	10.7	
Density (g/cc)	0.63	0.64	0.66	0.69	0.74	0.70	0.71	0.85	0.79	0.82	
Tensile Properties											
MD Tensile Strength (lb/in)	13.0	14.4	16.5	19.6	25.4	23.2	25.0	33.0	31.0	35.0	ASTM D-882
Elongation %	600	650	700	750	760	770	790	860	660	770	
Stress at 1% strain (lb/in)	3.4	3.3	3.6	4.2	4.3	4.6	4.2	4.9	4.5	7.0	
CD Tensile Strength (lb/in)	5.1	5.9	6.7	8.4	11.0	9.7	11.0	14.0	14.8	16.0	
Elmendorf Tear MD (g) ²	66	93	111	183	226	267	253	349	300	480	ASTM D-1922
Brittleness Temperature	<-94°F	<-94°F	<-94°F	<-94°F	<-94°F	<-94°F	<-94°F	<-94°F	<-94°F	<-94°F	ASTM D-746
Max. shrinkage ³ (%)	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	
Optical Properties											
Brightness %	90	90	90	90	90	90	90	90	90	90	ISO 2470
Whiteness Index	80	80	80	80	80	80	80	80	80	80	ASTM E-313
Opacity (%)	90	92	94	96	95	98	98	99	99	99	ISO 2471
Transmission (%)	17	15	11	8	9	6	5	4	3	3	ASTM D-1003
Sheffield Smoothness											
Top	46	41	44	42	54	42	40	49	63	55	ASTM T-538
Bottom	74	64	65	66	95	61	54	99	97	123	
Master Roll Configuration ⁴											
Roll Length (ft)	7000	6000	5250	5000	4200	3750	3300	3300	2400	2400	
Roll Weight (lb)	657	673	685	812	800	751	781	930	805	847	

¹ Typical properties are meant to be informative of the product's general characteristics and should not be used for setting specifications.

² MD = machine direction. *Teslin* substrate is highly resistant to tearing in the cross-direction (CD)

³ Measured at 275°F (135°C) for 15 minutes in a forced air oven.

⁴ Standard master roll width is 57" and 28" OD. 40" OD rolls available upon request. Custom widths up to 61" available upon request. Master rolls are put up on 6" ID cores. PPG can also supply custom sheet sizes for all product grades.

PPG TESLIN® substrate is available in a range of product grades to meet specific print and application requirements. For added assurance, contact PPG to learn which grade is recommended for your application and print technology.

Print Grades:

Teslin SP substrate: A high-quality, all-purpose substrate. SP designates the standard product line. Available grades: 600, 700, 800, 1000, 1200, 1400, 1800.

Teslin HD substrate: Offers greater stiffness and tear resistance than other product grades. Available grades: 1400 and 1800.

Teslin TS substrate: The maximum allowable shrinkage for Thermally Stabilized (TS) grade is 2% (2.5% for TS600). All other properties are the same for TS and SP grades. Available grades: 600, 700, 800, 1000, 1200 and 1400.

Teslin IJWP substrate: Developed to support dye-based ink jet applications by allowing them to “hold out” and to make the print waterproof. Coated on both sides, the substrate is treated to optimize ink jet printability. All other properties are the same for IJWP and SP grades. Available grades: 600, 700, 800, 1000, 1200 and 1400.

Teslin SPID substrate: Coated to enhance conveyance and release from fuser in laser (xerographic) printers that apply fuser oil to the fuser roll. All other properties are the same for SPID and SP grades. Available grades: 600, 700, 800, 1000, 1200, 1400.

Teslin Digital substrate: Developed specifically for Xeikon digital print models, and unlike other synthetics, does not require coating. Available thicknesses: 1000.

Application-Specific Grades:

Teslin Blue substrate: *Teslin* Blue substrate has a 12 to 15 percent whiter appearance. All other properties are the same for Blue and SP grades. Available grades: 600, 700, 800, 1000, 1200, 1400.

Teslin Food-Grade substrate: Fully compliant under U.S. Federal Food and Drug Administration (FDA) and all applicable U.S. food-additive regulations as a food contact material, not limited by food type, amount of material used or operating conditions. It is also certified by ISEGA, passing all overall migration limits involving food contact with dry foods with no free fats at the surface at room temperature and below, as defined by European Regulation (EC) No 1935/2004 and Regulation (EU) No 10/2011 of 14 January 2011. All other properties are the same for Food Grade and SP grades. Available grades: 600, 700, 800, 1000.

Teslin Bio substrate: Independently tested to ASTM standard D5511, substantially all of PPG *Teslin* Bio substrate will ultimately biodegrade into microbe-consumable particles and other naturally occurring substances when placed in an anaerobic (oxygen-free) environment containing microbes that “eat” polymers. Such conditions are similar to those found in most landfills. Studies have shown up to 7.8% degradation over 74 days with continued break down expected, but it isn't known if the rate of degradation will remain constant over time. All other properties are the same for Bio and SP grades. Available grades: 600, 700, 800, 1000, 1200, 1400.

Teslin Security-Grade substrate: Manufactured with security features embedded in the material. Can be made for program-specific applications. All other properties are the same for Security-Grade and SP grades. Available grades: 600, 700, 800, 1000, 1200, 1400.

Data was drawn from lab tests performed by PPG Industries, Inc. and by independent testing laboratories. Nevertheless, there are no guarantees, implied or otherwise, that this information is complete and error-free, and this information is subject to change after the date of issuance. PPG Industries, Inc. disclaims all warranties of any kind, either expressed or implied, including, but not limited to, all warranties of merchantability and fitness for a particular purpose. PPG Industries, Inc. shall not be liable for any damages whatsoever resulting from the use of the product, including, without limiting the generality of the foregoing, for any special, incidental, indirect, or consequential damages or for the loss of profit or revenue, even if PPG Industries, Inc. has been advised of the possibility of such loss or damage.

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